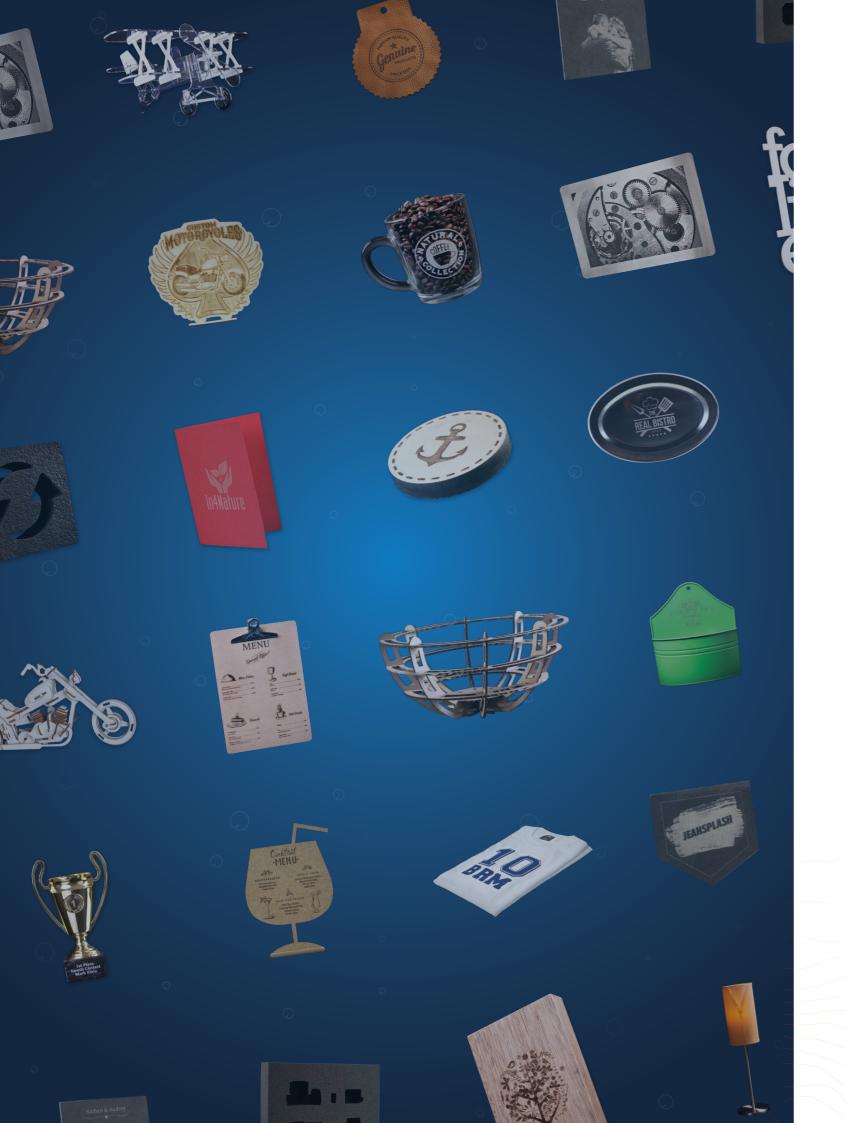


## Discover our laser machines!

BRM provides the best affordable laser machines for every industry.





## **Time for a change!**

And what a change... We are so proud to announce our BRM Pros! Machines illustrating our development as a company and highlighting what we stand for: making high-quality laser machines affordable. For creative entrepreneurs ánd entrepreneurial creatives.

With our very own uniquely designed product, we feel that we've strengthened our promise. Not to offer the cheapest machine on the market. But to offer quality. Pushing it further than we already have.

Our dreams are still of seeing these beautiful BRM lasers in workshops around the world. Helping create new interior designs, inspiring prototypes or other amazing products. Or serving as incredible learning tools for the brightest students in schools all over the world. The possibilities remain endless...

And we won't stop there. After 10 years of both steady growth, but certainly also some tougher times, we are confident that this just marks a new beginning. A new foundation, from whereon we

can further develop and invest into our mission: to spark the world with the amazing versatility of our lasers!

Let us help you unlock your creative and entrepreneurial potential! That, in the end, is why we do what we do.

On behalf of Team BRM, Co-owners BRM Lasers

Eric Slotboom & Bram van Turnhout





## Contents

BRM Pro	
Pro 600	
Pro 900	
Pro 1300	
Pro 1600	

BRM Slim Slim 600 Slim 900 Slim 1300 Slim 1600

#### **BRM Open Bed**

Open Bed 2500 Open Bed 3000







Solutions for creators and producers

## Laser cutting and engraving

BRMLASERS

Ideal for creative use and production!

## **BRM Pro**

Time for a change! That's what we were looking for. 'How can we translate the lessons of installing thousands of laser machines in the field into an innovative BRM product?' Our very own design. A pro version of our BRM Originals. With the absolute best possible offer in our current market segment. That was the aim for the development of our BRM Pros.

Laser machines with a unique mechanical build, including fully renewed dust-free guiding rails,

ensuring unprecedented stability. Stability allowing us to integrate more powerful motors, increasing the working speed of the machines. Win, win, win!

And not only have we evaluated the hardware side for optimizations. We've also chosen to implement LightBurn, an all-American software solution, which improves the user-friendliness of the Pros. All to ease the process of turning an idea and a drawing into the desired end result! By also standardising



an ultrasonic autofocus, softwarecontrolled filter regulator and timed exhaust shutdown, the usability has been further enhanced. Cutting your end products is now made even easier and more accurate.

All Pros come with a 2-year full warranty and software updates. And last but not least: these machines are equipped with Siemens safety components. Complying with the highest safety standards and rated laser class 1. The ultimate offer, doing us proud. Our Pro!



## **Technical information**

Within our Pro series we offer 4 models. The Pro 600, Pro 900, Pro 1300 and Pro 1600. Machines in different sizes and with varying power sources. All suited for both production work and creative prototyping, with similar top accuracy across the entire range.

Every Pro is delivered with our BRM quality checklist and includes all the components needed to get started and use the machine as optimally as possible: A water chiller, air pump, autofocus, red pointer, software-controlled filter regulator, timed exhaust shutdown, non-filtering fume extractor, honeycomb and slat table, LightBurn software, maintenance set, our manual and two lenses.

We will guide you! With every installation, you get a training on operating and maintaining the machine by a certified BRM mechanic. And if you really want to outperform the competition we can arrange professional application training with BRM certified instructors to gain knowledge of all the different ways that you can profit from your BRM Pro laser.





Model	Pro 600	Pro 900	
Work area W × D × H	600 × 400 × 200 mm	900 × 600 × 200 mm	
Maximum table load	200 kg	200 kg	
Size $W \times D \times H$	1600 × 1000 × 1200 mm	1750 × 1200 × 1200 mm	
Weight	450 kg	550 kg	
Electrical load	2 × 230 VAC,	50 Hz, max. 2,3 kW (10 A)	
Possible connections	USB-c	cable and network	
Climate	17-	-23°C, 50-60%	
Laser class	l	Laser class 1	
Air supply	Air supply unit with software-controlled valve per layer		
Autofocus	Ultrasonic autofocus		
Red pointer	Added to the laser beam's path		
Turn-off delay	Automatic start-up and delayed shut-down of the exhaust with every task		
Maximum speed	1500 mm/s X-axis, 800 mm/s Y-axis,		
	60 mm/s maximum	recommended cutting speed*	
Maximum acceleration	20.000 mm/s <sup>2</sup> X-axis, 4000 mm/s <sup>2</sup> Y-axis		
Accuracy	0,1 mm cutting, 420 dpi engraving*		
Laser power	75-80 W	90-100 W	
Maximum cutting capabilities	10 mm acrylic,	15 mm acrylic,	
(at optimal power load)	5 mm MDF	6 mm MDF	
Optimal power load	12-85%		
Life expectancy	≥ 10.000 hours at optimal power load		
Included optics	50,8 mm and 101,6 mm		

200 kg	200 kg
2000 × 1500 × 1200 mm	2200 × 1600 × 120
650 kg	750 kg
2 × 230 VAC, 50 Hz,	max. 2,3 kW (10 A)
USB-cable a	nd network
17-23°C,	50-60%
Laser of	class 1
Air supply unit with software	e-controlled valve per layer
Ultrasonic	autofocus
Added to the las	ser beam's path
Automatic start-up and delayed shut-	down of the exhaust with ever
1500 mm/s X-axis,	800 mm/s Y-axis,
60 mm/s maximum recon	nmended cutting speed*
20.000 mm/s <sup>2</sup> X-axis	, 4000 mm/s² Y-axis
0,1 mm cutting, 42	20 dpi engraving*
90-100 W /	130-150 W
90-100 W: 15 mm a	acrylic, 6 mm MDF
130-150 W: 20 mm	acrylic, 8 mm MDF
12-8	35%
≥ 10.000 hours at c	ptimal power load
50,8 mm an	d 101,6 mm

Pro 1300

1300 × 900 × 200 mm

The accuracy of all results depends on the chosen material and the combination of speed and power. After extensive testing, we deliberately choose these attainable values, which we stand behind 100%. \*\*= 1. Will run on Windows 7.0 or later, 32 or 64 bit, MacOS 10.11 or later, or 64 bit Linux. 2. Can be used to send instructions to several machines from one single workstation.

\*=

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Pro 1600



00 mm

ry task



Hovering optic head with ultrasonic autofocus



Dust-free guiding rails



Siemens safety components



Fully functional LightBurn CAD/CAM software included\*\*

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BRM Pro			
Pro 600	80 W	400 × 600 mm	€10.995
Pro 900	100 W	600 × 900 mm	€11.995
Pro 1300	100 W	900 ×1300 mm	€12.995
Pro 1300	150 W	900 ×1300 mm	€14.495
Pro 1600	100 W	1000×1600 mm	€13.995
Pro 1600	150 W	1000×1600 mm	€15.495

Roller rotation with claw

BRM Extractor M

Suitable for

Pro 600 and

BRM Extractor L

**BRM Extractor XL** 

Suitable for

Pro 1600

63,5 mm

Suitable for

Pro 1300

Pro 900

Extras

Filtration

Optics\*\*

Rotation unit

## **Machine configuration**

# 

+€464,25

+€2.595

€206,75

€332,75

+€4.395

€424

€584,50

+€5.195

+€102,25

€424 €584,50

Replacement filters\*:

Replacement filters\*:

Replacement filters\*:

Pre

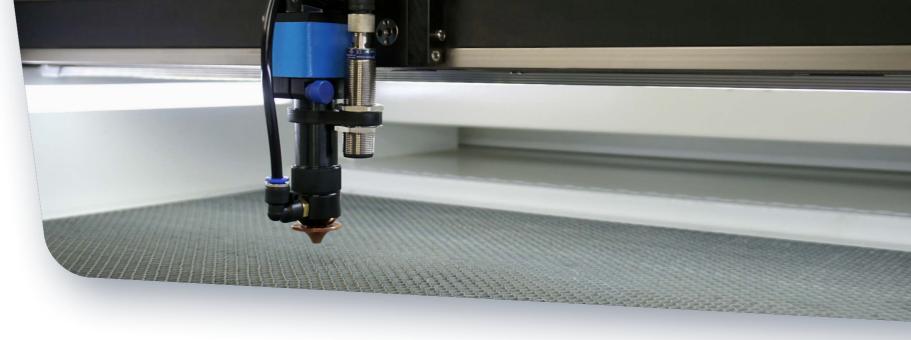
Pre

Pre

Combined

Combined

Combined



Processable materials	Cutting
Metal (blanc)	
Coated metals (paint, anodised)	
Felt and foam	٠
Glass and mirror	
Wood	٠
Cardboard and hardboard	•
Ceramics and porcelain	
Cork	•
Leather	•
MDF	•
Multiplex	•
Natural stone, granite and marble	
Gaskets	•
Paper	•
Textile	٠
Trespa	

Synthetics	Cutting
Acrylics, plexiglass, PMMA	•
Polyester	٠
Polypropylene	•
Polysterene	٠
PVC and PVC-containing synthetics	•
And many more!	

d materials used

Roller rotation with claw

BRM Extractor M, BRM Extractor L

and BRM Extractor XL

Replacement filters

\*= After a period of time, the filters have to be replaced. This depends on the work amount and materials used.

10 \*\*= An additional lens shaft is required.

brmlasers.com

#### Engraving



#### **Popular materials**

- Acrylics
- Wood
- Coated metals

= Can be processedwith our machines.

Needs laser spray
to get a distinctive visible
marking effect.



 Contains toxics and can't be processed with our machines.

Visit our website for the entire list of processable materials and videos showing how they are being processed by our laser machines! **brmlasers.com** 

## Laser cutting and engraving



## **BRM Slim**

'How are we going to counter the massive influx of cheap, unsafe Chinese machines?' That was the challenge we needed to address. With the alarming signs from the market clearly indicating importers are increasingly supplying unsafe and unreliable machines, we truly felt something had to be done.

We decided to develop the best possible base product in the market. A series of lasers suited for a smaller budget, yet with the most optimal European safety standards. Eliminating the risk of needing to

purchase a laser that could possibly be unsafe. Rated the highest safety standard: laser class 1. Along with a 2-year full warranty and software updates, this is a unique offer in the market. Not our own design, but the strongest basic machine. Further developed from our ten-year experience. Machines provided with quality base components, ensuring safe and consistent machine operation.

Every BRM Slim is upgradable with extras. A BRM extractor for optimal fume filtration.





Or an ultrasonic autofocus, softwarecontrolled filter regulator or timed exhaust shutdown. Making these machines trustworthy partners to be used in various schools, in fab labs and for start-ups in maker industries.

Not the cheapest, but the best possible offer on the lower end of the market. A machine that meets all European standards, both in safety and quality, ensuring full reliability.

A solid and reliable choice.

## **Technical information**

Within our Slim series we offer 4 models. The Slim 600, Slim 900, Slim 1300 and Slim 1600. Machines in different sizes and with varying power sources. All suited for both production work and creative prototyping, with similar accuracy across the entire range.

Every Slim is delivered with our BRM quality checklist and includes all the components needed to get started with the machine: A water chiller, air pump, red pointer, non-filtering fume extractor, honeycomb table, LightBurn software, maintenance set, our manual and one lens.

We will guide you! With every installation, you get a training on operating and maintaining the machine by a certified BRM mechanic. And if you really want to outperform the competition we can arrange professional application training with BRM certified instructors to gain knowledge of all the different ways that you can profit from your BRM Slim laser.



Slim 600



Slim 900

Work area W × D × H	600 × 400 × 180 mm	900 × 600 × 180 mm
Maximum table load	80 kg	80 kg
Size $W \times D \times H$	1600 × 960 × 1320 mm	1600 × 1200 × 1320 mm
Weight	350 kg	450 kg
Electrical load	2 × 230 VAC,	50 Hz, max. 2,3 kW (10 A)
Possible connections	USB-c	cable and network
Climate	17-	-23°C, 50-60%
Laser class	l	Laser class 1
Red pointer	Added to the laser beam's path	
Maximum speed	800 mm/s X-axis, 600 mm/s Y-axis,	
	40 mm/s maximum	n recommended cutting speed*
Maximum acceleration	15.000 mm/s² X-axis, 2000 mm/s² Y-axis	
Accuracy	0,1 mm cutting, 420 dpi engraving*	
Laser power	75-80 W	90-100 W
Maximum cutting capabilities	10 mm acrylic,	15 mm acrylic,
(at optimal power load)	5 mm MDF	6 mm MDF
Optimal power load		12-85%
Life expectancy	≥ 10.000 hours at optimal power load	
Included optics		50,8 mm





Slim 1300	Slim 1600
1300 × 900 × 180 mm	1600 × 1000 × 180 mm
80 kg	80 kg
2000 × 1500 × 1320 mm	2200 × 1600 × 1320 mm
550 kg	650 kg
2 × 230 VAC, 50 Hz, max. 2,	3 kW (10 A)
USB-cable and netw	ork
17-23°C, 50-60%	
Laser class 1	
Added to the laser beam	n's path
800 mm/s X-axis, 600 mm	/s Y-axis,
40 mm/s maximum recommended	d cutting speed*
15.000 mm/s² X-axis, 2000 m	nm/s² Y-axis
0,1 mm cutting, 420 dpi en	ngraving*
90-100 W / 130-150	W
90-100 W: 15 mm acrylic, 6	mm MDF
130-150 W: 20 mm acrylic, 8	8 mm MDF
12-85%	
≥ 10.000 hours at optimal p	ower load
50,8 mm	

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The accuracy of all results depends on the chosen material and the combination of speed and power. After extensive testing, we deliberately choose these attainable values, which we stand behind 100%. \*\*= 1. Will run on Windows 7.0 or later, 32 or 64 bit, MacOS 10.11 or later, or 64 bit Linux. 2. Can be used to send instructions to several machines from one single workstation.

\*=

Model





Hovering optic head

nm



Siemens safety components



Fully functional LightBurn CAD/CAM software included\*\*

## **Machine configuration**

#### **BRM Slim**

Slim 600	80 W	400 × 600 mm	€8.295
Slim 900	100 W	600 × 900 mm	€9.295
Slim 1300	100 W	900 ×1300 mm	€10.295
Slim 1300	150 W	900 ×1300 mm	€11.795
Slim 1600	100 W	1000×1600 mm	€11.295
Slim 1600	150 W	1000×1600 mm	€12.795

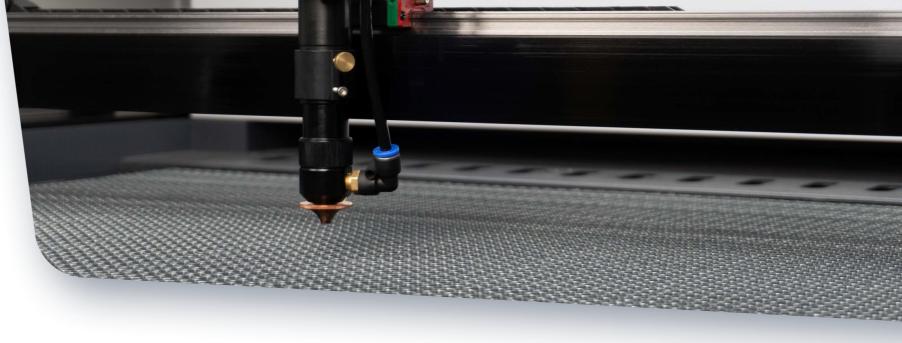


Roller rotation with claw

BRM Extractor M, BRM Extractor L

and BRM Extractor XL

Replacement filters



Processable materials	Cutting
Metal (blanc)	
Coated metals (paint, anodised)	
Felt and foam	٠
Glass and mirror	
Wood	•
Cardboard and hardboard	•
Ceramics and porcelain	
Cork	•
Leather	٠
MDF	•
Multiplex	•
Natural stone, granite and marble	
Gaskets	•
Paper	•
Textile	•
Trespa	

Synthetics	Cutting
Acrylics, plexiglass, PMMA	٠
Polyester	٠
Polypropylene	٠
Polysterene	٠
PVC and PVC-containing synthetics	٠
And many more!	

Visit our website for the entire list of processable materials and videos showing how they are being processed by our laser machines! **brmlasers.com** 

#### Extras

Rotation unit	Roller rotation with o	claw	+€464,25
Air supply	Software-controlled filter regulator		+ €295
Autofocus	Ultrasonic autofocus		+€295
Furn-off delay	Timed exhaust shut	down	+€195
Slat table	Slim 600		+€116,50
	Slim 900		+€144,75
	Slim 1300		+€247
	Slim 1600		+€318,50
Filtration	BRM Extractor M		+€2.595
	Suitable for	Replacement f	filters*:
	Slim 600 and	Pre	€206,75
	Slim 900	Combined	€332,75
	BRM Extractor L		+€4.395
	Suitable for	Replacement f	filters*:
	Slim 1300	Pre	€424
		Combined	€584,50
	BRM Extractor XL		+€5.195
	Suitable for Replacement		filters*:
	Slim 1600	Pre	€424
		Combined	€584,50
Optics**	63,5 mm		+€102,25

\*= After a period of time, the filters have to be replaced. This depends on the work amount and materials used.

+€102,25

\*\*= An additional lens shaft is required.

101,6 mm



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#### Engraving



#### **Popular materials**

- Acrylics
- Vood
- Coated metals

• = Can be processed with our machines.

Needs laser spray
to get a distinctive visible
marking effect.



 Contains toxics and can't be processed with our machines.

## Laser cutting and engraving



## **BRM Open Bed**

Experience shows that an enclosed laser meets the needs of most of our new BRM clients. To create their first items and start production. To get to know the technology. But then...

Once production takes off and the machine starts working overtime, we often receive the request on how to expand. Expand into a second machine or a machine that can handle larger sheet material. And that is where our Open Beds come into play. By - literally - having an open

bed these machines are capable of processing large plastic, MDF or multiplex sheets. Bearings ensure easy loading and unloading of the material, making these lasers perfectly suited for interior designers, large acrylic processors and signmakers.

The laser source moves along the entire work area on a mobile axis. This ensures stable results, despite the large size of the worktable. Guaranteeing the sharpest engravings and flawless cutting lines.



By default, all Open Beds come with a 2-year full warranty and software updates. Several extras are available. Upgrades clearly adding value for certain applications. Such as a top extraction unit for frequent engravers. Or the softwarecontrolled filter regulator when primarily working with soot-forming materials. These options ensure enhanced operator comfort and improved end results.

This makes our Open Bed laser the ideal machine to increase and enlarge production capacity.



## **Technical information**

Within our Open Bed series we offer 2 models. The Open Bed 2500 and Open Bed 3000. Machines in different sizes and with varying power sources. Incredibly suited for larger sheet material processing, with top accuracy for both models.

Every Open Bed is delivered with our BRM quality checklist and includes all the components needed to get your production going: A water chiller, air pump, two non-filtering fume extractors, LightBurn software, maintenance set, our manual and two lenses.

We will guide you! With every installation, you get a training on operating and maintaining the machine by a certified BRM mechanic. And if you really want to outperform the competition we can arrange professional application training with BRM certified instructors to gain knowledge of all the different ways that you can profit from your BRM Open Bed laser.





Model	Open Bed 2500	Open Bed 3000
Work area W × D × H	1300 × 2500 × 30 mm	1500 × 3000 × 30 mm
Size $W \times D \times H$	1890 × 3460 × 1150 mm	2090 × 4260 × 1150 mm
Weight	1200 kg	1600 kg
Electrical load	90-100 W: 230 VAC, 50 Hz, 2,3 kW (inc	. accessories 3,2 kW)
	130-150 W: 230 VAC, 50 Hz, 2,5 kW (inc	I. accessories 3,4 kW)
Possible connections	USB-cable, USB-stick, n	etwork
Climate	17-23°C, 50-60%	
Laser class	Laser class 4	
Maximum speed	600 mm/s X-axis, 200 mm/	/s Y-axis,
	25 mm/s maximum recommended	cutting speed*
Maximum acceleration	4000 mm/s <sup>2</sup> X-axis, 500 mm	n/s² Y-axis
Accuracy	0,1 mm cutting, 420 dpi en	graving*
Laser power	90-100 W / 130-150	W
Maximum cutting capabilities	90-100 W: 15 mm acrylic, 6	mm MDF
(at optimal power load)	130-150 W: 20 mm acrylic, 8	3 mm MDF
Optimal power load	12-85%	
Life expectancy	≥ 6000 hours at optimal po	ower load
Included optics	63,5 mm and 101,6 n	ım



Hovering optic head



Transfer bearings



Fully functional LightBurn CAD/CAM software included\*\*



The accuracy of all results depends on the chosen material and the combination of speed and power. After extensive testing, we deliberately choose these attainable values, which we stand behind 100%. \*\*= 1. Will run on Windows 7.0 or later, 32 or 64 bit, MacOS 10.11 or later, or 64 bit Linux.2. Can be used to send instructions to several machines from one single workstation.

\*=



## **Machine configuration**

#### **BRM** Open Bed

Extras

Air supply

Filtration

Fume exhaust

Open Bed 2500	100 W	1300×2500 mm	€20.250	
Open Bed 2500	150 W	1300×2500 mm	€21.750	
Open Bed 3000	100 W	1500×3000 mm	€24.250	
Open Bed 3000	150 W	1500×3000 mm	€25.750	

Software-controlled filter regulator

Top extraction unit

Suitable for





#### Processable materials Cutting Metal (blanc) Coated metals (paint, anodised) Felt and foam Glass and mirror Wood Cardboard and hardboard Ceramics and porcelain Cork Leather MDF Multiplex Natural stone, granite and marble Gaskets Paper Textile Trespa

Synthetics	Cutting
Acrylics, plexiglass, PMMA	•
Polyester	٠
Polypropylene	•
Polysterene	٠
PVC and PVC-containing synthetics	•
And many more!	

### After a period of time, the filters have to be replaced. This depends on the work amount and materials used.

\*=

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**BRM Extractor XXL** Replacement filters\*: Open Bed 2500 Pre €424 Combined €584,50

BRM Extractor XXXL	+€12.195

Suitable for	Replacement filters*:	
Open Bed 3000	Pre (2 pcs.)	€848
	Combined (2 pcs.)	€1.169



BRM Extractor XXL and BRM Extractor XXXL

+€6.195

Top extraction unit requires

BRM Extractor M + €2.595

one of these two:

Fume extractor

+€295

+€1.500

+€0

BRM Open Bed + Top extraction unit +

Software-controlled filter regulator

#### Engraving



#### **Popular materials**

- Acrylics
- Wood
- Coated metals

• = Can be processed with our machines.

= Needs laser spray to get a distinctive visible marking effect.



= Contains toxics and can't be processed with our machines.



#### Advice

With our extensive network of dealers we are able to offer you fast, personal and accurate advice in terms of the suitability of our lasermachines for your application. Get in touch with us to be informed about our machinery, to have your materials tested or to make an appointment for a demonstration in one of our showrooms.

#### Warranty

We offer a full two year warranty on our machines based on thorough testing and quality control of all the parts used in assembly. From the motors to the safety-switches and laser sources: Everything gets continuously reviewed on quality so that we can offer these extensive warranty conditions to our clients.

#### Support

All our technicians and dealers get trained in-house so that throughout our entire team we can offer fast and optimal support. Whether through our support portal, by phone, by e-mail or on-site, it's essential for us to support our clients in a fast and competent way in every aspect related to our machines.

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